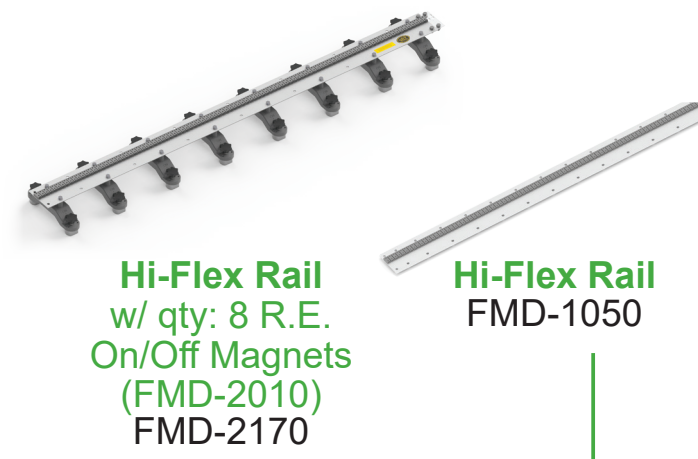




# How to Create a Modular Drive System

Choose from the options below to fit your application.

## 1 RAILS



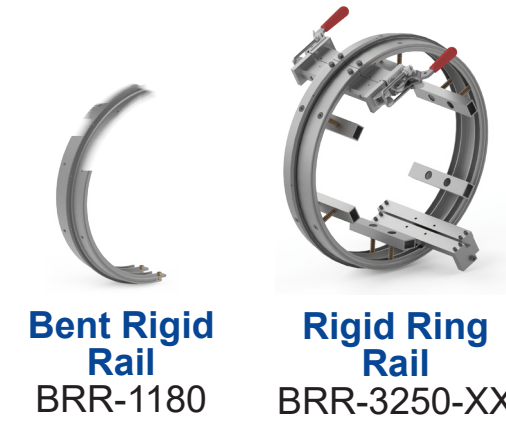
Hi-Flex Rail  
FMD-1050



Aluminum Rigid Rail 8'  
ARR-1080



Aluminum Rigid Rail 4'  
ARR-1085



Semi-Flex Rail  
AFR-3000



Bent Rigid Rail  
BRR-1180



Rigid Ring Rail  
BRR-3250-XX



Piper Steel Rail  
PSR-2000-\_\_

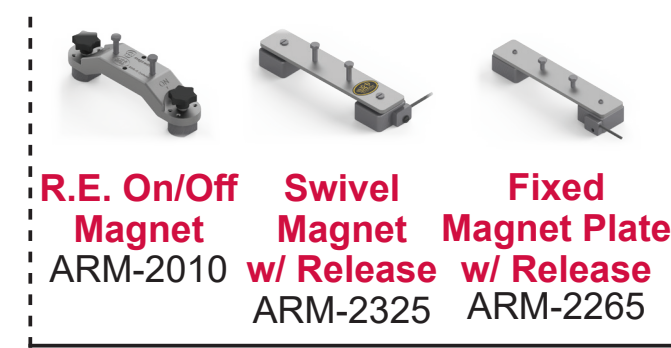


Piper Flex Rail  
PSR-2200-\_\_

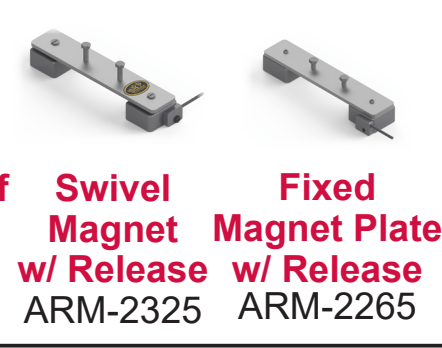
## 2 A. MAGNETIC ATTACHMENTS\*

\* Additional magnets available, see "Rails & Attachments" brochure for more info.

## B. NON-FERROUS ATTACHMENTS



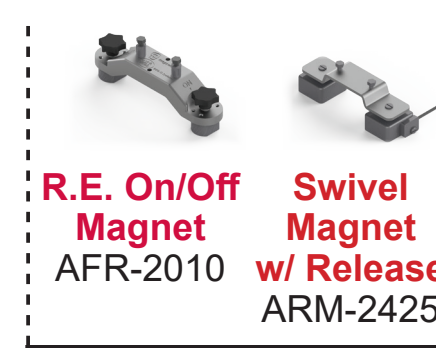
R.E. On/Off Magnet  
ARM-2010



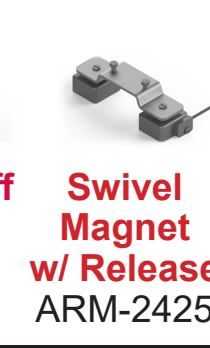
Swivel Magnet w/ Release  
ARM-2325



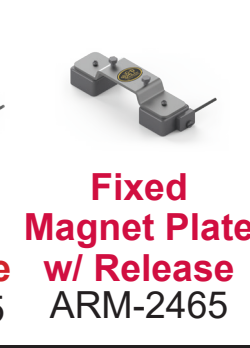
Fixed Magnet Plate w/ Release  
ARM-2265



R.E. On/Off Magnet  
AFR-2010



Swivel Magnet w/ Release  
ARM-2425



Fixed Magnet Plate w/ Release  
ARM-2465



Support Bar w/ Screw Feet  
ARM-2380



Support Bar with Screw/Magnet Feet  
ARM-2480



Support Bar w/ Screw and Magsquare Feet  
ARM-2580



Adjustable R.E. On/Off Magnet  
BRR-2010



Piper Flex Magnet  
PSR-2210

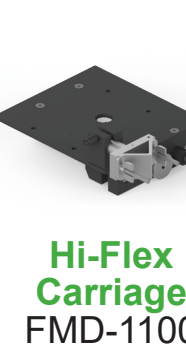
## 3 CARRIAGES



FMD Long Trailer  
FMD-1090



FMD Short Trailer  
FMD-1095



Hi-Flex Carriage  
FMD-1100



12" Hi-Flex Carriage  
FMD-1105



12" Releasable Carriage  
MPD-1065



Handle w/Cable Anchor  
(For use with MPD-1065,  
BUG-5910 or BUG-5960)  
MPD-1035



Tube Carriage  
BUG-5910



BRR Carriage w/CAM Handle  
BUG-5960

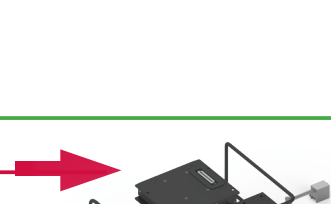


PSR Carriage  
PSR-1050

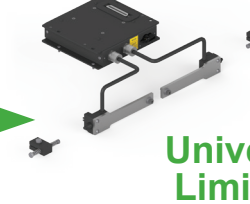
## 4 MASTER DRIVE UNIT

\*MPD-1000 120 VAC  
\*MPD-1002 240 VAC  
\*MPD-1004 42 VAC

\*CSA models are available upon request.



Universal Limit Kit  
MDS-1055



Universal Limit Kit  
FMD-1045

## 5 STRAIGHT LINE CUTTING & WELDING OR ARC GOUGING



Machined Rack Cutting Group  
MDS-1050



Heavy Duty Cutting Group  
BUG-5285



Machined Rack Welding Group  
MDS-1040



Heavy Duty Welding Group  
BUG-5275

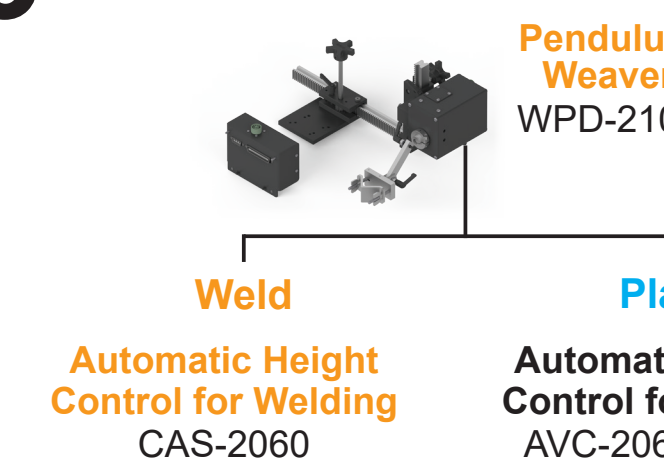


Arc Air Mounting Group  
AGS-4172



ABR Arc Air Mounting Group  
AGS-4172-NNS

## 6 WEAVE WELDING



Pendulum Weaver  
WPD-2100



Linear Weaver  
WPD-1100



Linear Weaver  
WPD-1100-40

## 7 CONTROL MODULES



Straight Line Module  
MDS-1002

Straight Line Cutting or Welding



Stitch Module  
MDS-1003

Straight Line Welding



Programmable Stitch Module  
MDS-1004

Welding  
(Do Not Use with Limit Kits)



Weaver Control Module  
MDS-1005

Weave Welding



Weaver Control Module  
MDS-1005-DIAL

Weave Welding



Shape Control Module  
MDS-1165

(Requires BUG-6050)  
Cut Shapes or Weld Patterns



Arc Gouger Control Module  
AGS-1002

Gouging Only